



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6705G00132-3G-31
Job Sheet 199443



Part No: RBW6705G00132-3G-31

Job Qty: 1 pcs *4 MLL*

Part Name: Identification Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/22/19

Job Tracking No:

Due Date: 9/19/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW6705G00132-3G Rev 1A IPP Rev A 17.11.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	9/19/19		0.00	0.41	Small Fab - 1		
							Small Fab - 2		<i>MLL</i>
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	1 pcs	9/19/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	1 pcs	9/19/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S210769



Part: RBW6705G00132-3G-31

Job No: 199443

Serial No/Batch: S210769

Revision: 1A

Inspector:

Exp Date:

Instructions:

Date: 09/03/19

DAS
40
SEP 03 2019
8-89

Plex 8/22/19 2:19 PM Dart.lajeunesse.marie

				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DAS
				Packaging 3 - 8 - B4B	28
				Packaging 3 - 9 - B4B	89
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	1 pcs	9/19/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 110 - (Small Fab) 1-Engrave placard using Laser engraver as per DWG, Sheet 4. ***NOTE*** Use PDI Descriptions: 120 - QC5- Inspect part completeness to step on W/O 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
LM922402	Plastic, Black & White 1/16"	.2430 sf (.243 ea)	110-Small Fab - 1	3151069	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Small Fab - 1	LM922402	0	77	0	
Part Specifications					
Specifications could not be found.					

Plex 8/22/19 2:19 PM Dart.lajeunesse.marie

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Engineers, Inc.

REV	DATE	DESCRIPTION	BY	CHKD
1	14-0114	1.00 LETTERS COLOR FROM ALUMINUM LINES AND LETTERS TO WHITE LINES AND LETTERS. -21 DELETED NON-CRITICAL DIMS. CUTO DIM 1000.00 IS 1000.00 CUTO DIM 1000.00 WAS 1000.00 RBW6705G00132-3G IS RBW6705G00132-3G, 1000.00 RBW6705G00132-3G IS RBW6705G00132-3G	1	1

5.00		LETTERS .15 in. HEIGHT, ARIAL		5X LETTERS .135 in. HEIGHT, ARIAL	
RBW6705G00132-3G CONTENTS LIST					
ITEM	P/N	DESCRIPTION	QTY		
1	RBW6705G02031-3G	RIGGING PIN ASSY. N° 1	1		
2	RBW6705G02131-3G	RIGGING PIN ASSY. N° 2	3		
3	RBW6705G02231-3G	RIGGING PIN ASSY. N° 3	2		
4	RBW6705G02331-3G	RIGGING PIN ASSY. N° 4	1		
5	RBW6705G02431-3G	LEVER RIGGING FORK M/R ACTUATOR	3		
6	RBW6705G02532-3G	STROKE GAG M/R ACTUATOR	3		
7	RBW6705G02631-3G	LEVER RIGGING FORK T/R ACTUATOR	1		
8	RBW6705G02732-3G	STROKE GAG T/R ACTUATOR	1		
9	RBW6705G02831-3G	WARNING FLAG	1		
10	RBW6705G03031-3G	BLOCK SIMULATION TOOL M/R ACTUATOR	1		
11	RBW6705G02931-3G	BLOCK SIMULATION TOOL T/R ACTUATOR	1		
12	RBW6705G04131-3G	RIGGING PIN ASSY. N° 5	2		
				RBW6705G05551-3G	

4X R.13

(.063)

LETTERS .12 in. HEIGHT, ARIAL,
BLACK BACKGROUND WITH WHITE LETTERS
LINE SPACE FACTOR .81.

(-31)

IDENTIFICATION PLACARD

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 199443 M.S.
19-08-27

DART
AEROSPACE

M/R & T/R RIGGING PIN KIT

RBW6705G00132-3G-31A

DATE	1-28-10	SHEET	4 of 5
APPROVED	PERMIT		
DESIGNED	ENGINEER		
CHECKED	INSPECTOR		
DATE	1-28-10		
SCALE	1:1		
USED ON MODEL	AGUSTA		

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Machining ☐ Small Fab ☐ Large Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																													
Date : _____		Sequence #: _____		QTY Affected : _____																													
Description Work Order Deviation		Disposition																															
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table> Other/Details: _____				Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong																														
Bending	Misaligned/off center	Folio/Program	Outside Tolerance																														
Crushing	BOM/Route	Grain Direction	Drawing																														
Cracks	Broken/Damage/Defect	Weld	Finish																														
Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing																														
Marks/Chatter	Drill Holes	Out of Sequence	Misread																														
Mislabeled	Fit/Function	Off-set/Set-up																															
		Completed By _____		Lead hand / Supervisor _____																													
		QC / QA Coordinator _____																															